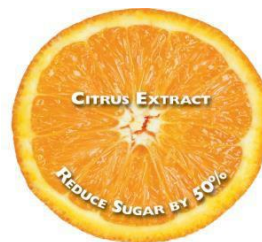


## Specification Sheet 1000 Citrus Extract



Rev. 12/15/22

Oh! So Sweet 1000 is an all-natural sweetness enhancer. It contributes zero calories & zero carbohydrates to finished products. It is derived from Citrus Aurantium (bitter orange peel), granular in form. Oh! So Sweet 1000 works synergistically with other sweeteners such as Erythritol and Stevia Extracts, allowing food manufacturers to reduce current levels by as much as 50% while preserving clean (Natural Flavor) labelling. An additional benefit is a cost savings of approximately 40% in comparison to bulk sugar costs.

### APPLICATION

**CALORIE /CARBOHYDRATE REDUCTION:** Beverages, Confections, Ice Cream, Yogurt, Fruit Preparations, Frozen Desserts, Prepared Foods, Processed Meats, Baked Goods, Icings and Fillings.

### PRODUCT SPECIFICATIONS

Form	Granular
Flavonoids*	48 - 54%
Color	Off White
Taste	Sweet
Carrier Agent	Maltodextrin
Soluble	Water
Moisture	8% max.
Allergens	Absent
Synephrine	Absent
Particle size through 50 mesh	>90%

\*Test Method: HPLC Assay

### MICROBIOLOGICAL

Total Plate Count	<1,000	cfu/gm
Coliform	neg	cfu/gm
E-Coli	ND(<10)*	cfu/gm
Staph./Salmonella	Neg	cfu/25gm
Yeast and Mold	< 100	cfu/gm

\*None Detected

### LABELING

Natural Flavor or Citrus Extract

### REGULATORY

#### USA

Title 21 CFR 101.22

Title 21 CFR 182.20

Title 21 CFR 170.3 (o)

#### EU

EU Council Directive 1334/2008

EU Council Directive 06/52

EU Council Directive 89/107

#### Canada

27 CRC Section

B.10.0.16

#### Other Nations

Contact Local Authorities

### KOSHER/HALALSTATUS

OU Kosher Certified/IFANCAHalal Certified

### SUGGESTED USE LEVEL

15 ppm to 75 ppm finished product

### PACKAGING

25 kg. poly lined drums

### STORAGE

Best storage is realized in a clean, dry odor-free area at ambient temperature and humidity. Stable up to 36 months from date of manufacture. Product stored beyond the expiration date should be tested periodically for fitness of use.



1 Elm Street, Suite 1  
Westfield, NJ 07090  
Phone: 908-709-4045  
Fax: 908-709-9221

Website: [www.arnhemgroup.com](http://www.arnhemgroup.com)